

Date: Thursday, 10/25/2007 10:05:31 AM
 User: Kim Johnston

Process Sheet

SP-11T

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WASHER
 Job Number : 35356
 Estimate Number : 10156
 P.O. Number : *N/A* Part Number : D2529
 This Issue : 10/25/2007 S.O. No. : *N/A* Drawing Number : D2529 REV E
 Prsht Rev. : NC Project Number : N/A
 First Issue : *N/A* Type : PURCHASED PARTS Drawing Revision : E
 Previous Run : 32025 Material : *N/A*
 Written By : Due Date : 10/31/2007 Qty: 1,000 Um: Each
 Checked & Approved By : *[Signature]*
 Comment : Est: C 01.09.18 Added purchasing info CB
 est: D 07.07.06 rev F dwg EC

Additional Product

Job Number



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: *4907**C207110/25*

Possible Supplier: Acklands, P/N: PFS FW14S1

(1000)

2.0 D2529P Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1000.0000 Each(s)

WASHER

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

*7/12/19**(900)*

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

*250019**5/16/24**(+900)*

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST36**8/10/27**(900)*

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 35356

Part Number: D2529

Job Number:



Seq. #:

Machine Or Operation:

Description:

60

CC21

FINAL INSPECTION/W/O RELEASE



(900)

Comment: FINAL INSPECTION/W/O RELEASE

08/01/03

Job Completion:

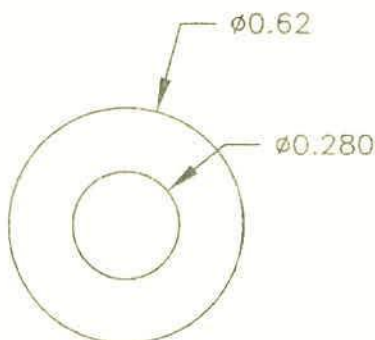
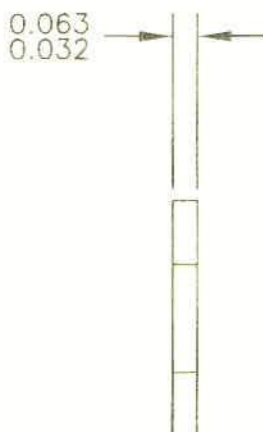


mi 2008/1/1a

W

DART

DESIGN RH	DRAWN BY RH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RH	APPROVED RH	DRAWING NO. D2529	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE WASHER	SCALE 2:1
A	95.12.22	NEW ISSUE	
B	96:08:28	ADD SS	
C	97:03:24	RE-DESIGN, CHANGE MATERIAL SPEC.	
D	97.10.14	CHANGE THICKNESS (TSR A144)	
E	07.04.17	UPDATE DRAWING NOTES	

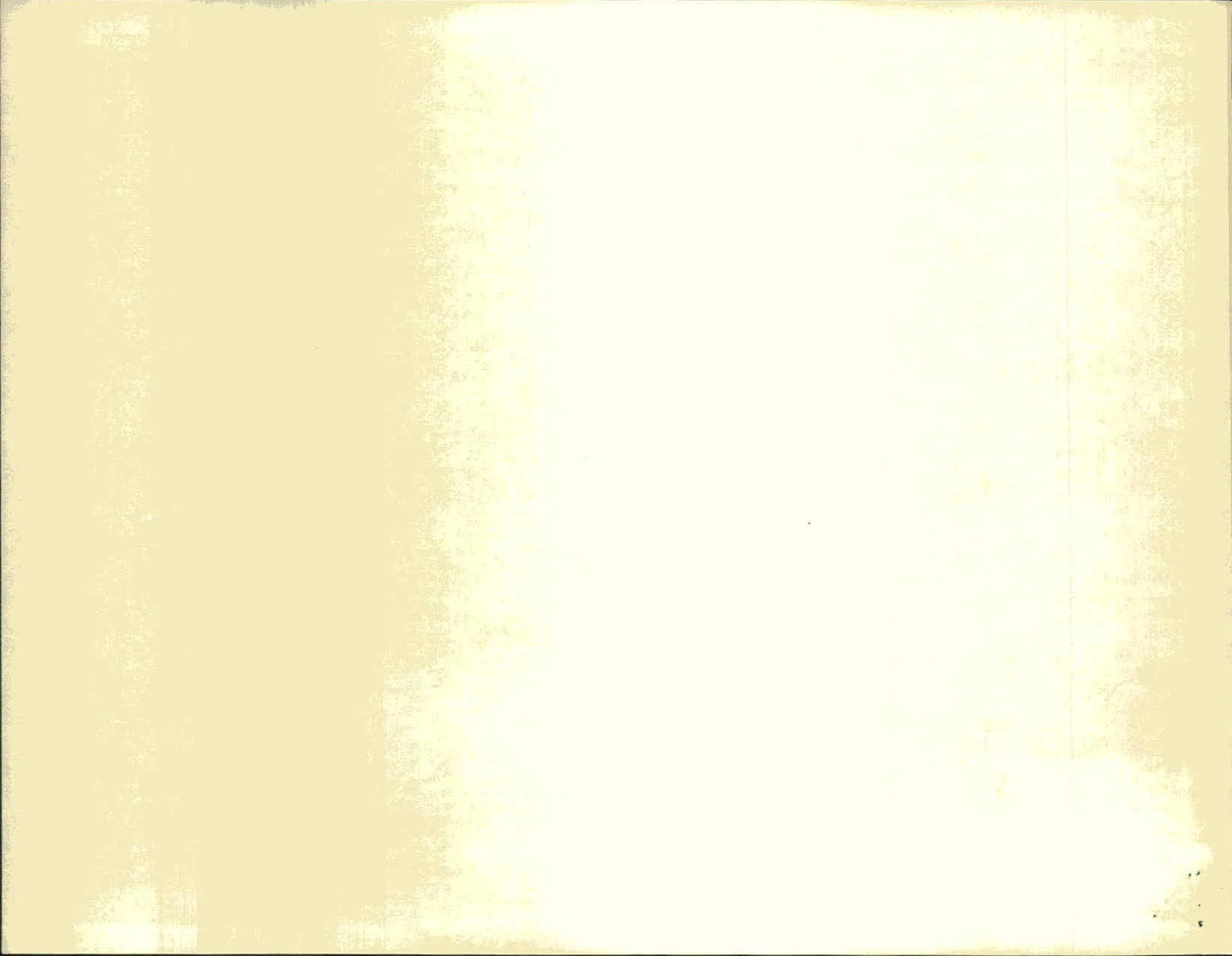
RELEASED
07.06.28 RH**D2529 WASHER**

- 1) MATERIAL: AISI 303 OR AISI 304/316 STAINLESS STEEL
(REF DART MATERIAL SPEC M303R OR M304R)
- 2) POSSIBLE SUPPLIER: ACKLANDS, P/N: PFS FW14S1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES 0.005 TO 0.010 MAX

UNCLASSIFIED
EXCLUDED
SUBJECT TO EXPORT
CONTROL
NO. 35356

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**ACKLANDS
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PO BOX 2970

WINNIPEG MB R3C 4B5

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON
K6A 1K7FACTURE
ADART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON
K6A 1K7REMIT
EXPEDIEZ
APACKING SLIP ONLY
INVOICE TO FOLLOWPACKING SLIP#
1417 0378766

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CLIENT CUST. NO.	NO. DE REFERENCE DU CLIENT CUST. REF. NO.	NO. DE LICENSE PROVINCIALE P.S.T. LIC. NO.	NO. DU CONTRAT CONTRACT NO.	EXP. DIRECTE DIR. SHIP	DATE DE LA COMMANDE ORDER DATE	DATE DE LA FACTURE INVOICE DATE			
1726280	4907	6122 5207		N	12/18/2007	12/19/2007			
COMMANDEUR ORDER PERSON	TERMES TERMS	NO. DE VERSEMENTS NO. OF PMTS.	M.E.P. M.B.P.	DATE DU PREMIER VERSEMENT FIRST PAYMENT DATE	APP. DE CREDIT CREDIT AUTH.	S'APPLIQUE AU NO. DE FACTURE APPLY TO INVOICE NO.	RC/ B.O./SUB.	COPIES	TPSGST
Q01	*** NET 30 ***	0	0	00/00/0000 09:09					
NO. DE PIÈCE ITEM NO	PRIX DE LISTE SUGG. LIST	QUANTITE COMMANDEE QUANTITY ORDERED	QUANTITE EXPEDIEE QUANTITY SHIPPED	CODE DE RECH. DIFF. B.C. CODE	PREX PRICE	PRIX EXTENSIONNE EXTENDED PRICE			
DESCRIPTION					PAR PER	ESC DIS			
PFS FW14S1		900	900	EA	3.91				
WASHER FLAT 18.8SS 1/4 1C/BX					100	35.19	YY		
GST# 88970-1272					SOUS TOTAL / SUB TOTAL		35.19		
CUSTOMER PICK UP		RECUP PAR RECEIVED BY	DATE DE LIVRAISON REQUISE REQUESTED DELIVERY	COMMANDEMENT BILL OF LADING	CODE DE COMMANDE B - B.O. COMMANDE (B) C - ANNULER CANCEL D - EXP. DIRECTE DIR. SHIP	5275 9305	F.P.S. / T.V.H. G.S.T. / A.S.T. TAUX PROV. PROV. TAX	2.11 2.82	
MONTANT TOTAL TOTAL AMOUNT							40.12		

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